



# APPLUS+ CERTIFIED SERVICE

No.

PR-2033/092

LGAI Technological Center, S.A. (APPLUS) certifies that the Service:

**WELDING OF RAILWAY VEHICLES AND COMPONENTS. CL1 P**

Company:

**DUOMO EUROSERVICES, S.L.**

C/ STUART, 152 BAJO  
28300 ARANJUEZ (MADRID)

Is in accordance with the requirements of the Particular Certification System:

**SPC 092**

And the standards:

**EN 15085-2:2020:** RAILWAY APPLICATIONS. WELDING OF RAILWAY VEHICLES AND COMPONENTS. PART 2: QUALITY REQUIREMENTS AND CERTIFICATION OF WELDING MANUFACTURER

**EN ISO 3834-2:2005:** QUALITY REQUIREMENTS FOR WELDING. FUSION WELDING OF METALLIC MATERIALS. PART 2: COMPREHENSIVE QUALITY REQUIREMENTS

**This certificate is valid until 8<sup>th</sup> June 2026**

Bellaterra, 8<sup>th</sup> June 2023



  
LGAI Technological Center, S.A.

Xavier Ruiz Peña  
Managing Director, Product Conformity B.U.

*This document is not valid without its technical annex; whose number coincides with that of the certificate.*

*You can check the validity of this certificate on our website: [www.appluslaboratories.com/certified\\_products](http://www.appluslaboratories.com/certified_products)*

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**APPLICATION:**

**It is certificated to perform welding according to level of certification CL1 in accordance with the standard EN 15085-2.**

**Scope:**

**Manufacture, modification and testing of welded railway vehicles and components (including spare parts).**

**Range of certification:**

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	
		Material thickness	Exterior diameter
WPS-DUOMO-EN-GMAW-FW08	1.3, 1.2, 1.1	5-20 mm	D≥500mm
WPS-DUOMO-EN-GMAW-BW08	1.3, 1.2, 1.1	3-20 mm	D≥500mm

Coordinator responsible for welding: ÁNGELA LAZARO MÁRTIN

Date of birth: 06/12/1965

Training: Iwe-es-105